

Hoodie — Technical Pack

Men's pullover hoodie, brushed fleece, self-fabric hood with flat drawstring, kangaroo pocket, 2×2 rib cuffs and hem.

STYLE NO.

BLZ-HD-001

FABRIC

**Cotton/polyester brushed
fleece, 320–350 g/m²**

COLOURWAYS

**Grey, Brown, Maroon,
Black, Navy**

SIZE RANGE

Small – XXL

MANUFACTURER

Blaze Garments

VERSION

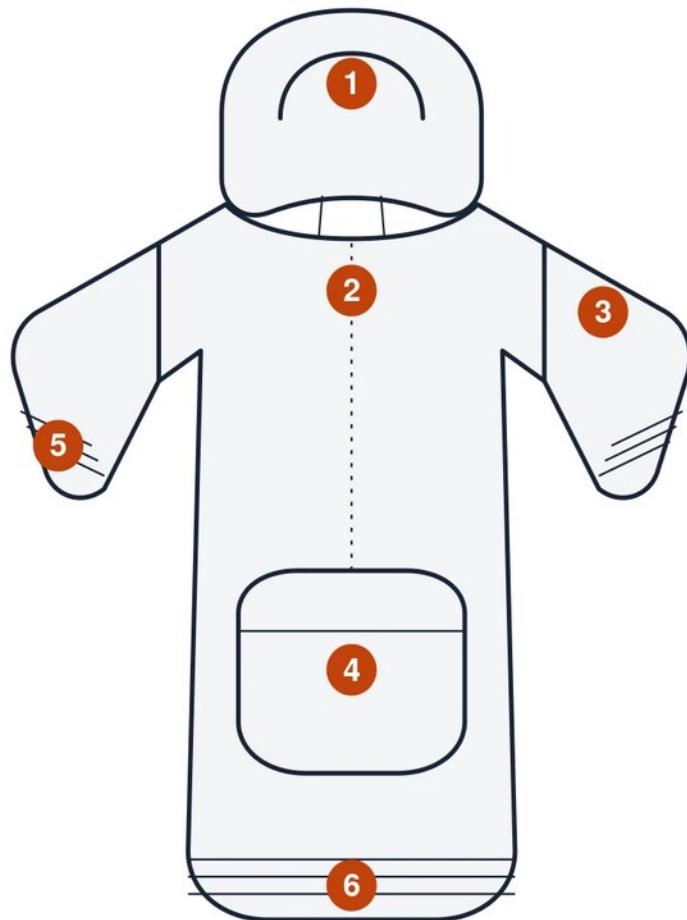
v1.0 · Capability sample

What this document covers

This is a capability sample -- the same level of detail every Blaze Garments private-label client receives, built around their own design. It shows:

- Design flats with numbered construction callouts (front & back)
- A measurement diagram and full size-by-size spec table
- The construction / stitching sequence, operation by operation

Design Flats & Callouts — Front



FRONT

1

Hood

Self-fabric, double layer, flat drawstring with metal aglets fully enclosed.

2

Centre front placket

Topstitched centre line for symmetry reference — no zip on the pullover version.

3

Set-in sleeve seam

4-thread overlock, seam pressed toward body, no puckering.

4

Kangaroo pocket

Centre front patch pocket, bartack at both top corners, 6 mm topstitch.

5

Cuffs

2×2 rib knit, finished relaxed, sleeve gathered evenly into cuff.

6

Hem rib

2×2 rib knit band, body sits flush — no cinching or waviness.

Design Flats & Callouts — Back



BACK

7

Centre back hood seam

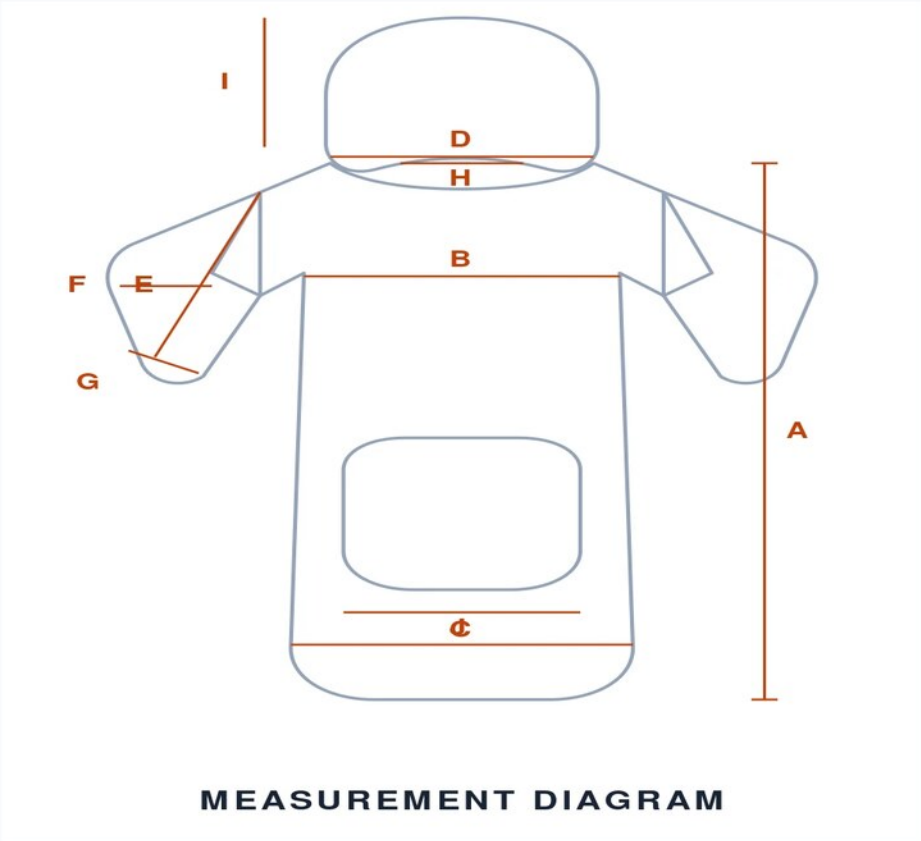
Single needle lockstitch, seam pressed open, no visible puckering.

8

Yoke seam

Back yoke joined with 4-thread overlock, reinforced at shoulder points.

Measurement Diagram & Spec Table



Code	Point of measure	Small	Medium	Large	XL	XXL
A	Body length	66cm	68cm	70cm	72cm	74cm
B	1/2 Chest	54cm	58cm	62cm	66cm	70cm
C	1/2 Sweep	52cm	56cm	60cm	64cm	68cm
D	Shoulder width	46cm	48cm	50cm	52cm	54cm
E	Sleeve length	60cm	62cm	64cm	66cm	68cm
F	1/2 Bicep	20cm	21cm	22cm	23cm	24cm
G	Cuff width	9cm	9.5cm	10cm	10.5cm	11cm
H	Neck width	18cm	18.5cm	19cm	19.5cm	20cm
I	Hood height	34cm	35cm	36cm	37cm	38cm
J	Pocket width	24cm	25cm	26cm	27cm	28cm

All measurements in centimetres, garment laid flat, unstretched. Illustrative sample spec.

Construction Sequence

#	Operation	Machine / Stitch	Seam / Detail	Quality Point
1	Join shoulders	4-thread overlock	1cm seam allowance, press to back	Shoulders aligned, no stretch
2	Make hood; attach to neck	Lockstitch + overlock	Double layer hood, drawstring channel edge-stitched	Hood symmetrical, drawstring runs freely
3	Attach sleeves (set-in)	Overlock + coverstitch	Sleeve eased evenly into armhole	No puckering, armhole smooth
4	Set kangaroo pocket	Lockstitch	6mm topstitch, bartack both top corners	Pocket square, bartacks secure
5	Close side seams	4-thread overlock	1cm seam allowance, underarm reinforced	Seam flat, no twisting
6	Attach cuffs	Overlock + coverstitch	2x2 rib, sleeve gathered evenly	Cuffs even both sides
7	Attach hem rib	Overlock + coverstitch	2x2 rib band, body sits flush	Hem level, no waviness
8	Main label + size tab	Lockstitch	CB neck, 4 sides, DTM thread	Straight, centred

Want this built to your own specifications?

This is how every Blaze Garments private-label project starts.

blazegarments.com/private-label