

Casual Shirt — Technical Pack

Men's casual button-up shirt, cotton poplin, pointed collar, chest pocket, long sleeves with button cuffs.

STYLE NO.

BLZ-SH-001

FABRIC

**Cotton poplin, 120–140
g/m²**

COLOURWAYS

**White, Sky Blue, Grey,
Navy**

SIZE RANGE

Small – XXL

MANUFACTURER

Blaze Garments

VERSION

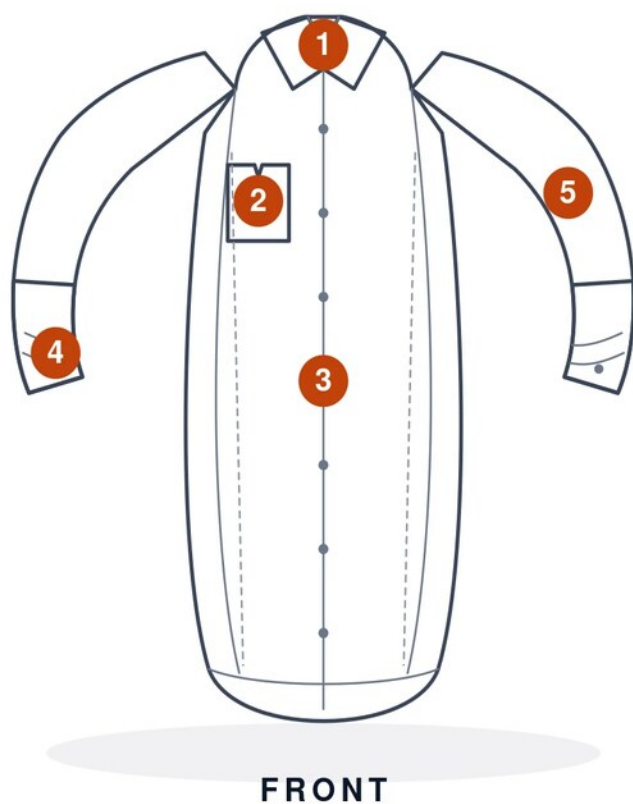
v1.0 · Capability sample

What this document covers

This is a capability sample -- the same level of detail every Blaze Garments private-label client receives, built around their own design. It shows:

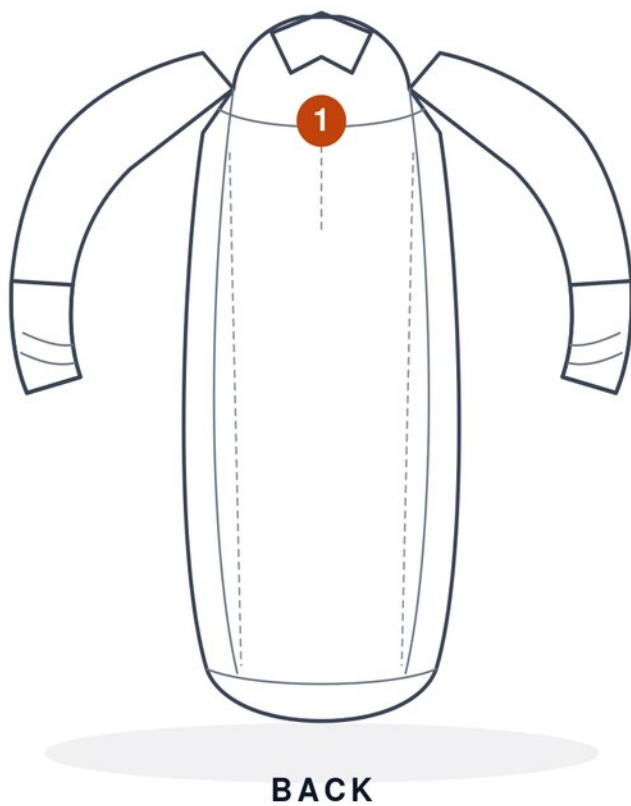
- Design flats with numbered construction callouts (front & back)
- A measurement diagram and full size-by-size spec table
- The construction / stitching sequence, operation by operation

Design Flats & Callouts — Front



- 1 Collar**
Classic pointed collar, fused, top-stitched 3mm.
- 2 Chest pocket**
Single patch pocket, wearer's left chest, mitred corners.
- 3 Button placket**
Centre front placket, 7 buttons, DTM thread.
- 4 Button cuff**
Two-button adjustable cuff with sleeve placket.
- 5 Set-in sleeve seam**
4-thread overlock, seam pressed toward body, no puckering.

Design Flats & Callouts — Back

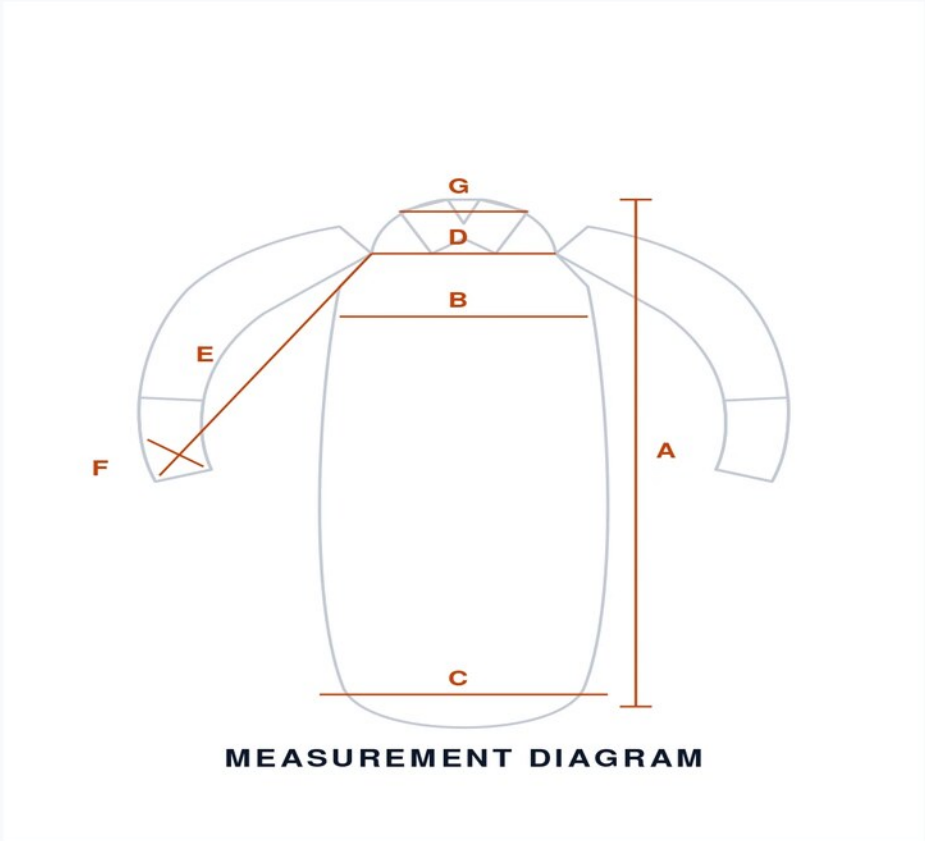


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Back yoke seam

Double-stitched yoke, seam pressed flat, no puckering.

Measurement Diagram & Spec Table



Code	Point of measure	Small	Medium	Large	XL	XXL
A	Body length	72cm	74cm	76cm	78cm	80cm
B	½ Chest	53cm	56cm	59cm	62cm	65cm
C	½ Hem width	55cm	58cm	61cm	64cm	67cm
D	Shoulder width	44cm	46cm	48cm	50cm	52cm
E	Sleeve length	62cm	64cm	66cm	68cm	70cm
F	Cuff width	11cm	11.5cm	12cm	12.5cm	13cm
G	Collar length	38cm	39cm	40cm	41cm	42cm

All measurements in centimetres, garment laid flat, unstretched. Illustrative sample spec.

Construction Sequence

#	Operation	Machine / Stitch	Seam / Detail	Quality Point
1	Join shoulders with yoke	Lockstitch + overlock	Double yoke construction, felled seam	Yoke flat, no puckering
2	Attach collar	Lockstitch	Fused collar, top-stitched 3mm	Points even, collar sits flat
3	Set chest pocket	Lockstitch	Mitred corners, bartack at top	Pocket square, corners sharp
4	Attach sleeves (set-in)	Overlock + lockstitch	Sleeve eased evenly into armhole	No puckering, armhole smooth
5	Close side seams	4-thread overlock	1cm seam allowance, felled	Seam flat, no twisting
6	Set sleeve placket + cuff	Lockstitch	Two-button adjustable cuff	Placket flat, buttons aligned
7	Button placket + buttonholes	Lockstitch + buttonhole	7 buttons, DTM thread	Evenly spaced, secure
8	Main label + size tab	Lockstitch	CB neck, 4 sides, DTM thread	Straight, centred

Want this built to your own specifications?

This is how every Blaze Garments private-label project starts.

blazegarments.com/private-label