

Sweatshirt — Technical Pack

Men's crew-neck sweatshirt, brushed fleece, ribbed collar, cuffs and hem, set-in sleeves.

STYLE NO.

BLZ-SW-001

FABRIC

**Cotton/polyester fleece,
280–320 g/m²**

COLOURWAYS

Grey, Navy, Black, Maroon

SIZE RANGE

Small – XXL

MANUFACTURER

Blaze Garments

VERSION

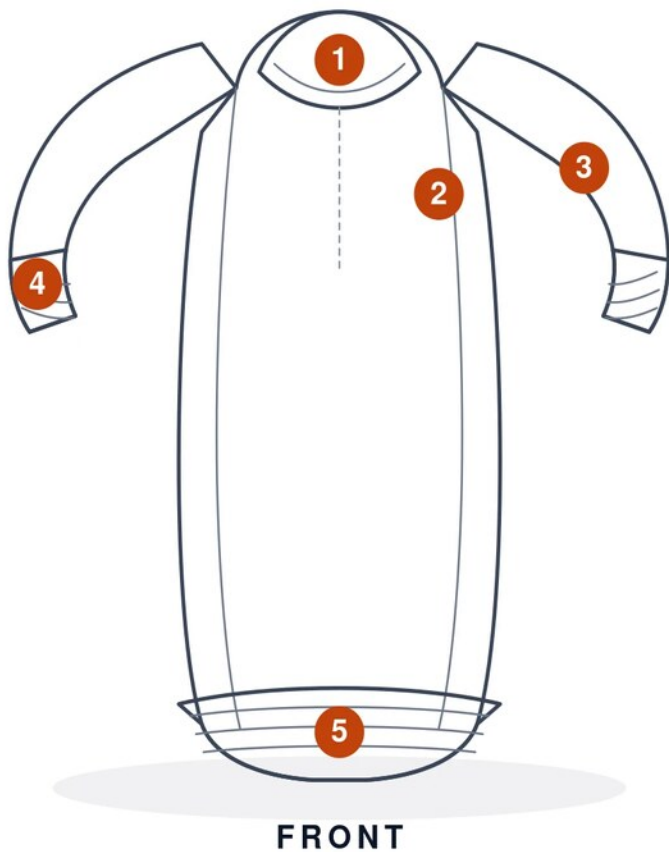
v1.0 · Capability sample

What this document covers

This is a capability sample -- the same level of detail every Blaze Garments private-label client receives, built around their own design. It shows:

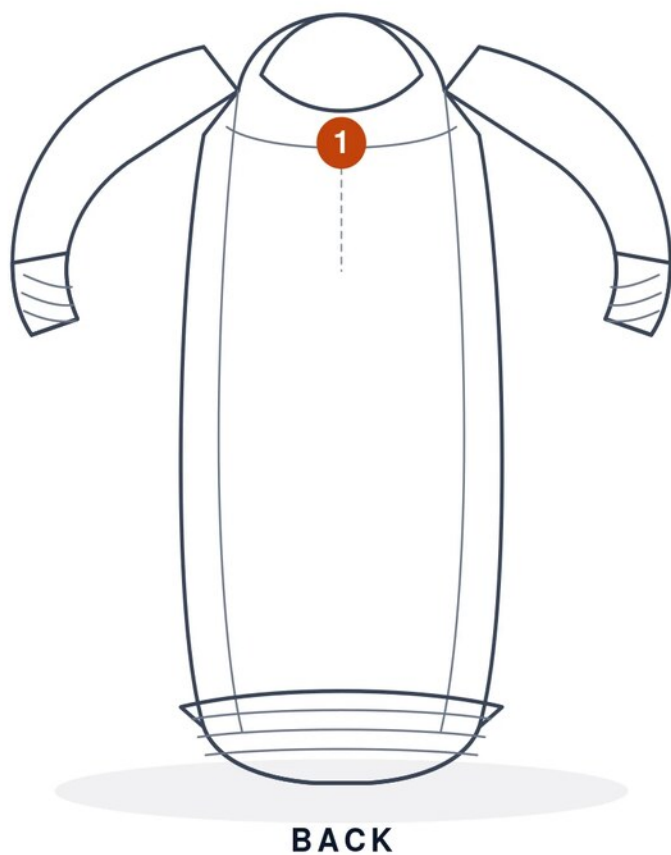
- Design flats with numbered construction callouts (front & back)
- A measurement diagram and full size-by-size spec table
- The construction / stitching sequence, operation by operation

Design Flats & Callouts — Front



- 1 Ribbed crew collar**
1×1 rib knit, self-fabric, set flat with no roll or gaping.
- 2 Chest logo**
Embroidered logo, wearer's left chest, placement per spec.
- 3 Set-in sleeve seam**
4-thread overlock, seam pressed toward body, no puckering.
- 4 Cuffs**
1×1 rib knit, finished relaxed, sleeve gathered evenly into cuff.
- 5 Hem rib**
1×1 rib knit band, body sits flush — no cinching or waviness.

Design Flats & Callouts — Back

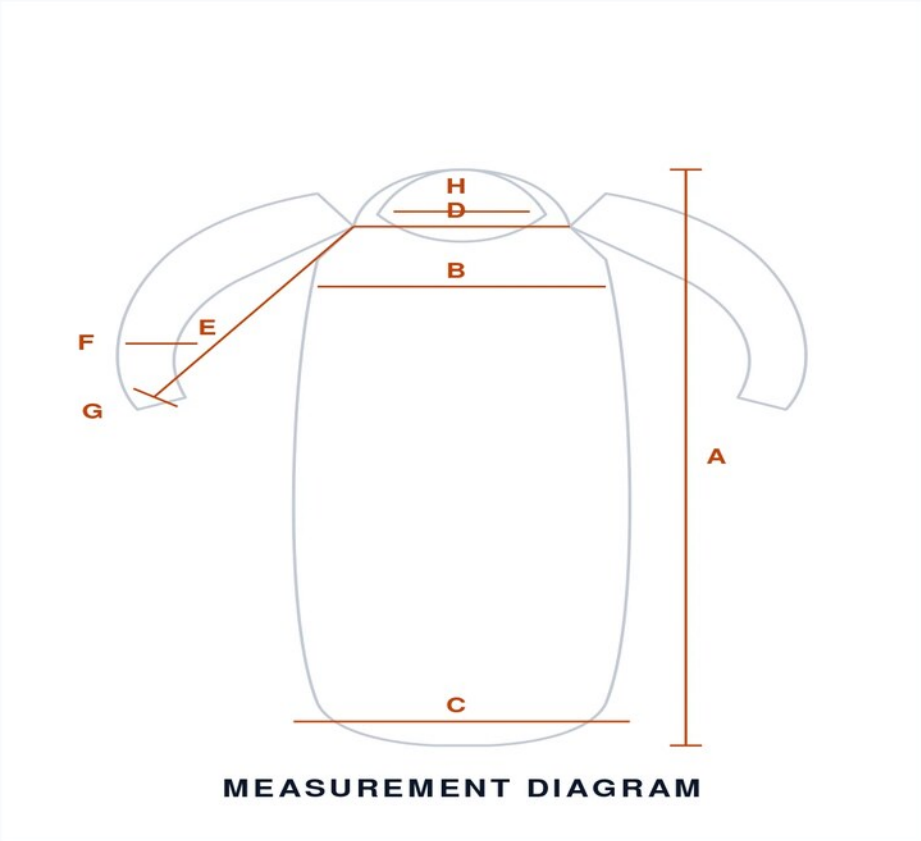


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Back yoke seam

Single needle lockstitch, seam pressed open, no visible puckering.

Measurement Diagram & Spec Table



Code	Point of measure	Small	Medium	Large	XL	XXL
A	Body length	65cm	67cm	69cm	71cm	73cm
B	1/2 Chest	53cm	57cm	61cm	65cm	69cm
C	1/2 Sweep	51cm	55cm	59cm	63cm	67cm
D	Shoulder width	45cm	47cm	49cm	51cm	53cm
E	Sleeve length	59cm	61cm	63cm	65cm	67cm
F	1/2 Bicep	19cm	20cm	21cm	22cm	23cm
G	Cuff width	8.5cm	9cm	9.5cm	10cm	10.5cm
H	Neck width	17.5cm	18cm	18.5cm	19cm	19.5cm

All measurements in centimetres, garment laid flat, unstretched. Illustrative sample spec.

Construction Sequence

#	Operation	Machine / Stitch	Seam / Detail	Quality Point
1	Join shoulders	4-thread overlock	1cm seam allowance, press to back	Shoulders aligned, no stretch
2	Attach ribbed collar	Overlock + coverstitch	Collar stretched evenly onto neckline	Collar sits flat, no roll or gape
3	Attach sleeves (set-in)	Overlock + coverstitch	Sleeve eased evenly into armhole	No puckering, armhole smooth
4	Close side seams	4-thread overlock	1cm seam allowance, underarm reinforced	Seam flat, no twisting
5	Attach cuffs	Overlock + coverstitch	1×1 rib, sleeve gathered evenly	Cuffs even both sides
6	Attach hem rib	Overlock + coverstitch	1×1 rib band, body sits flush	Hem level, no waviness
7	Main label + size tab	Lockstitch	CB neck, 4 sides, DTM thread	Straight, centred

Want this built to your own specifications?

This is how every Blaze Garments private-label project starts.

blazegarments.com/private-label