

Trouser — Technical Pack

Men's casual trouser, cotton twill, mid-rise, side slant pockets, back welt pockets.

STYLE NO.

BLZ-TR-001

FABRIC

**Cotton twill, 240–260
g/m²**

COLOURWAYS

Khaki, Black, Navy, Grey

SIZE RANGE

30 – 40 (waist)

MANUFACTURER

Blaze Garments

VERSION

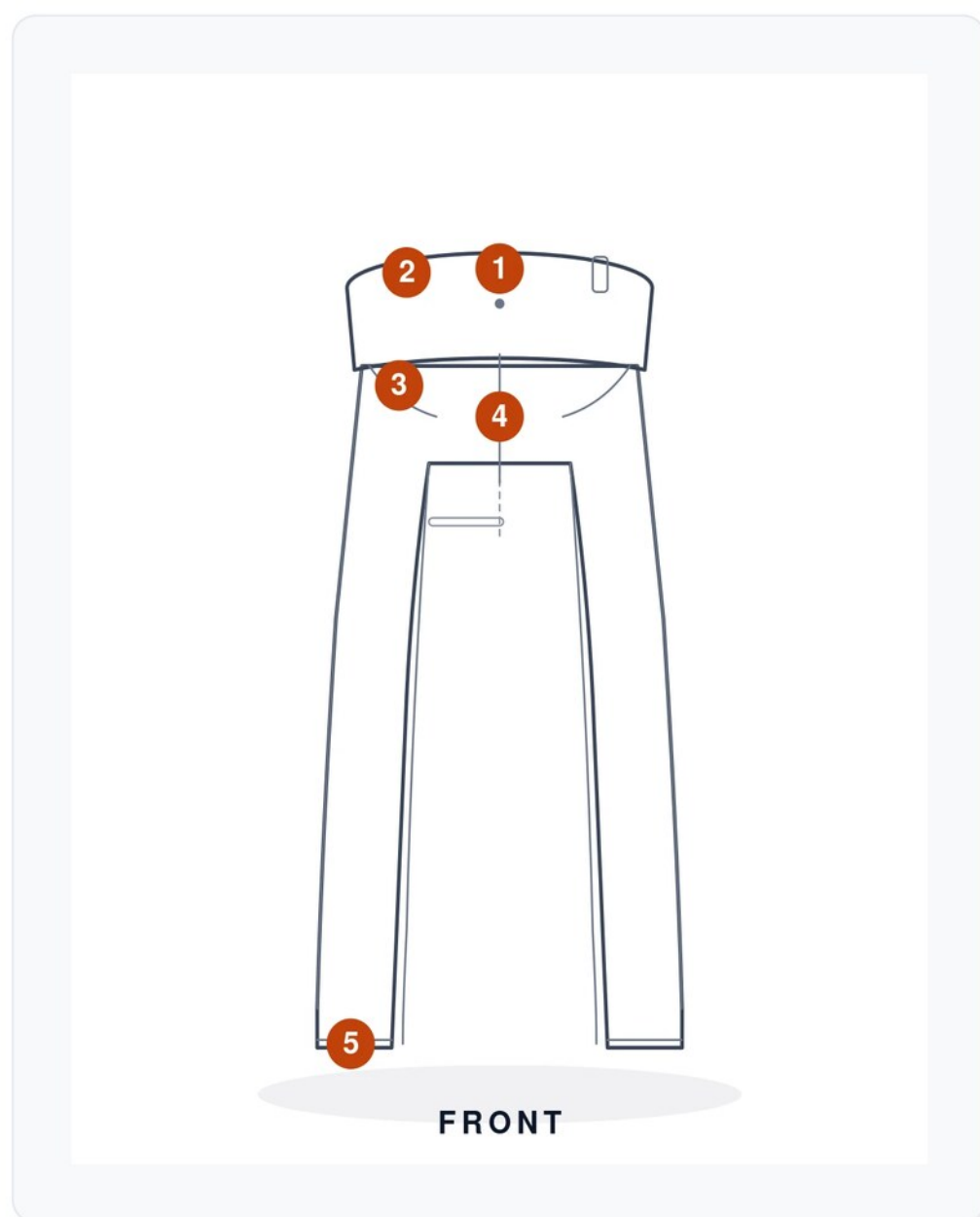
v1.0 · Capability sample

What this document covers

This is a capability sample -- the same level of detail every Blaze Garments private-label client receives, built around their own design. It shows:

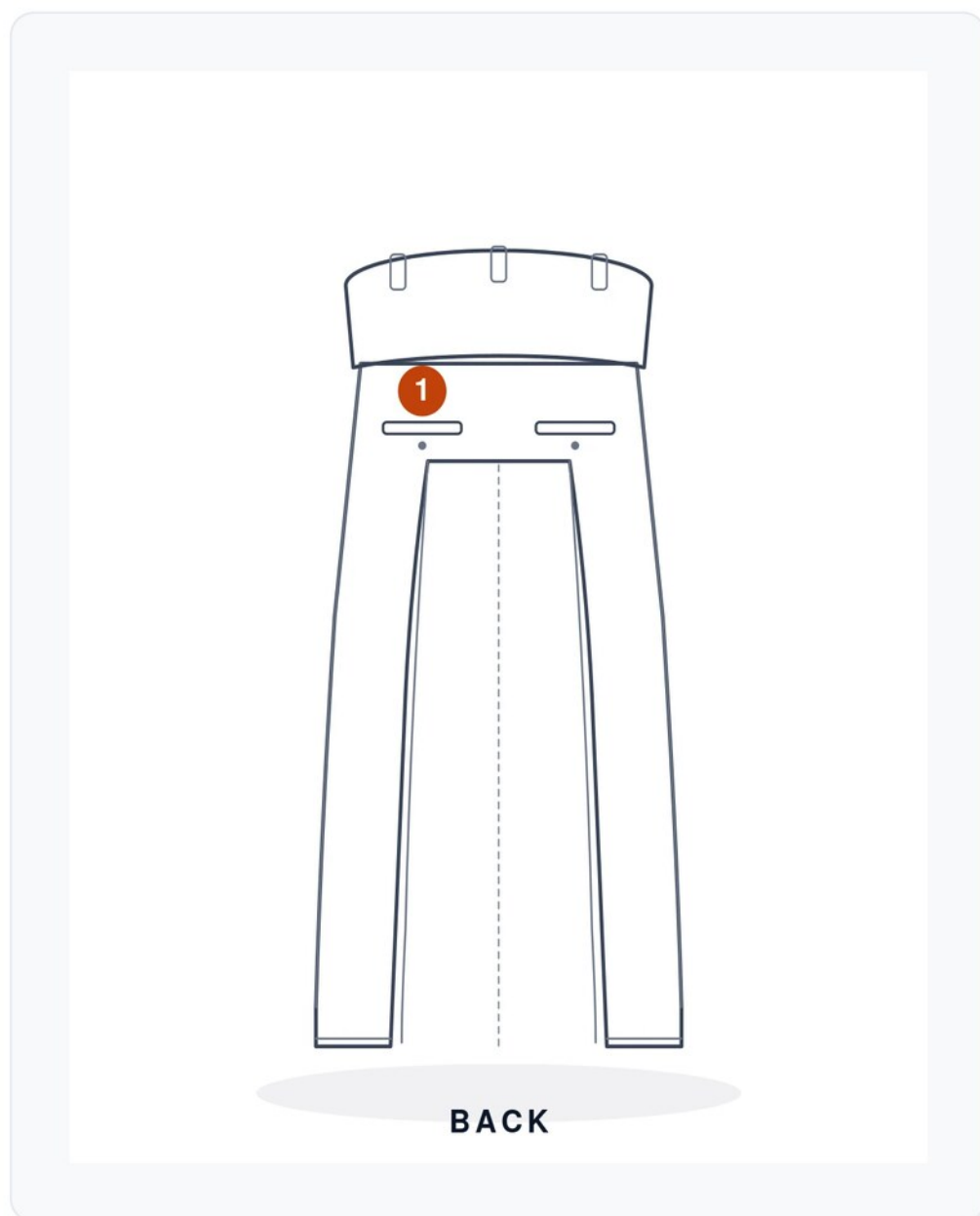
- Design flats with numbered construction callouts (front & back)
- A measurement diagram and full size-by-size spec table
- The construction / stitching sequence, operation by operation

Design Flats & Callouts — Front



- 1 Waistband**
Self-fabric waistband, curved, inner facing, one button closure.
- 2 Belt loops**
5 loops, bartacked top and bottom, DTM thread.
- 3 Side slant pocket**
Slant entry side pockets, pocket bag in lightweight cotton.
- 4 Fly front**
Zip fly with inner fly guard, bartack at base.
- 5 Leg hem**
Single needle coverstitch, 3cm turn-up.

Design Flats & Callouts — Back

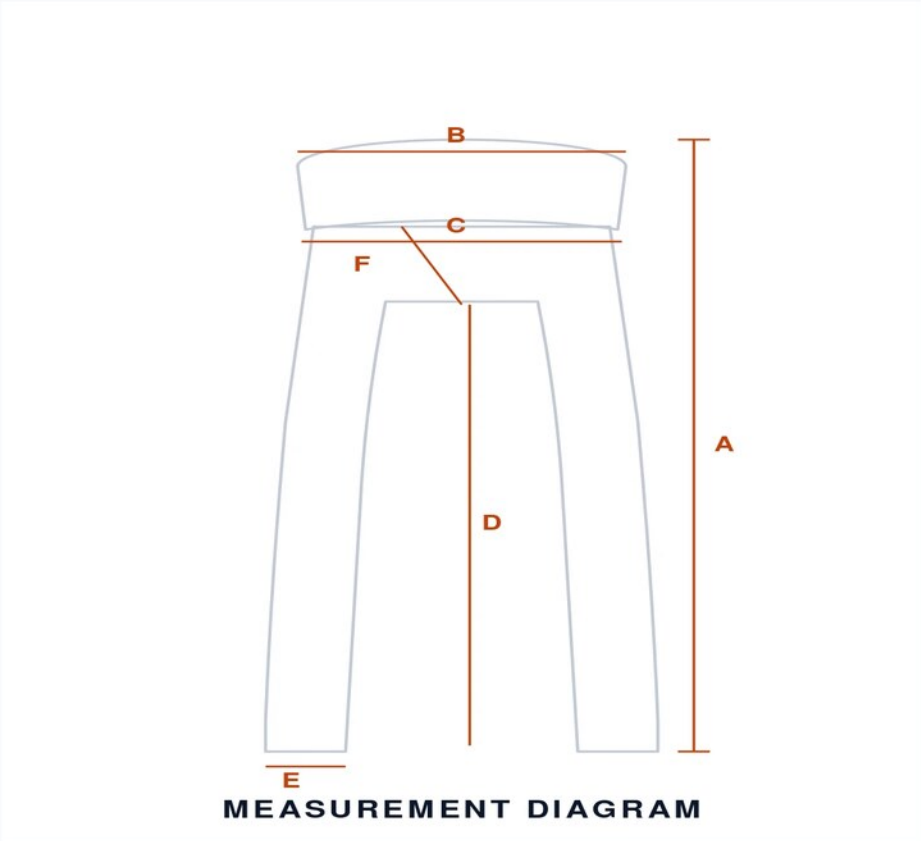


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Back welt pocket

Single-button welt pockets, both sides, bartacked corners.

Measurement Diagram & Spec Table



Code	Point of measure	Small	Medium	Large	XL	XXL
A	Outseam length	104cm	106cm	108cm	110cm	112cm
B	Waist (relaxed)	78cm	82cm	86cm	90cm	94cm
C	Hip	100cm	104cm	108cm	112cm	116cm
D	Inseam length	78cm	79cm	80cm	81cm	82cm
E	Leg opening	20cm	20.5cm	21cm	21.5cm	22cm
F	Front rise	27cm	28cm	29cm	30cm	31cm

All measurements in centimetres, garment laid flat, unstretched. Illustrative sample spec.

Construction Sequence

#	Operation	Machine / Stitch	Seam / Detail	Quality Point
1	Set back welt pockets	Lockstitch	Single welt, button closure, bartacked	Welt straight, corners sharp
2	Join inseams	4-thread overlock	1cm seam allowance	Legs even length
3	Set side slant pockets	Overlock + lockstitch	Pocket bag felled to front panel	Pocket lies flat, no gaping
4	Join side seams	4-thread overlock	1cm seam allowance, press open	Seam flat, no twisting
5	Set fly front	Lockstitch	Zip fly, inner guard, bartack at base	Fly lies flat, zip runs smoothly
6	Attach waistband + belt loops	Lockstitch	5 belt loops, bartacked both ends	Waistband even, loops aligned
7	Hem legs	Coverstitch	3cm turn-up, single needle	Even length, level hem
8	Main label + size tab	Lockstitch	Inside waistband, DTM thread	Straight, centred

Want this built to your own specifications?

This is how every Blaze Garments private-label project starts.

blazegarments.com/private-label