

T-Shirt — Technical Pack

Men's crew-neck T-shirt, single jersey cotton, set-in short sleeves, clean side seams.

STYLE NO.

BLZ-TS-001

FABRIC

Combed cotton single jersey, 180–200 g/m²

COLOURWAYS

White, Black, Grey, Navy, Maroon

SIZE RANGE

Small – XXL

MANUFACTURER

Blaze Garments

VERSION

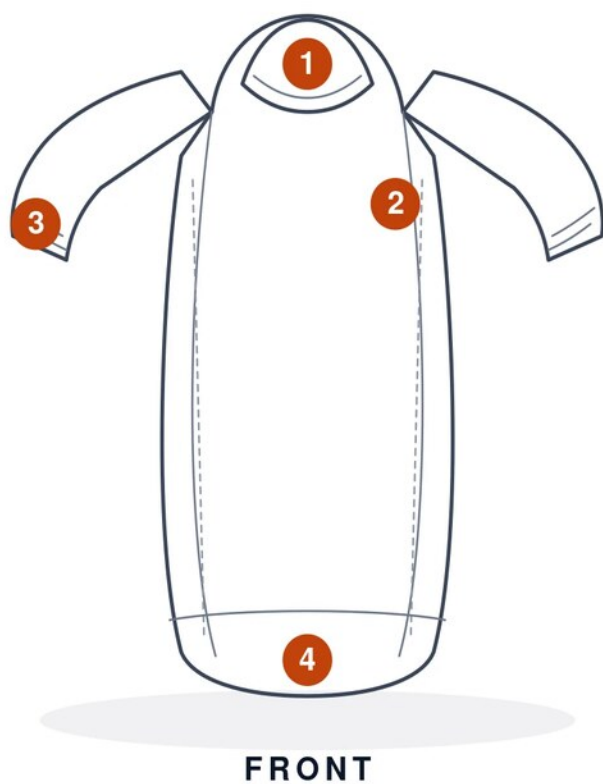
v1.0 · Capability sample

What this document covers

This is a capability sample -- the same level of detail every Blaze Garments private-label client receives, built around their own design. It shows:

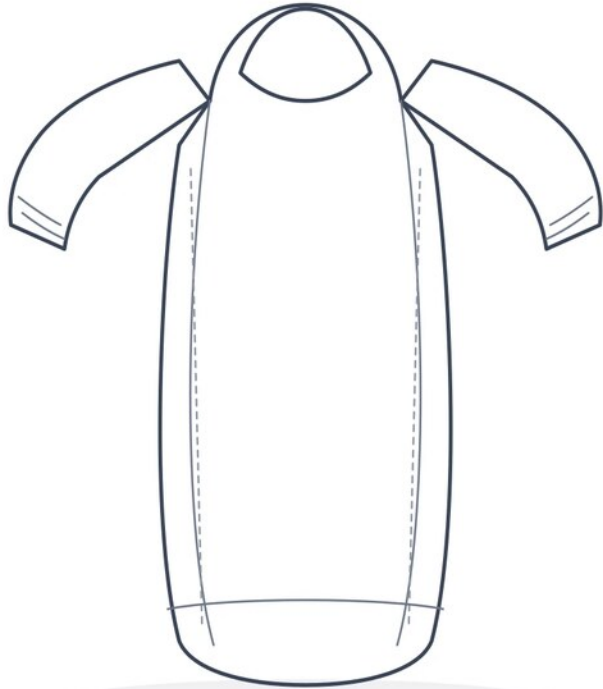
- Design flats with numbered construction callouts (front & back)
- A measurement diagram and full size-by-size spec table
- The construction / stitching sequence, operation by operation

Design Flats & Callouts — Front



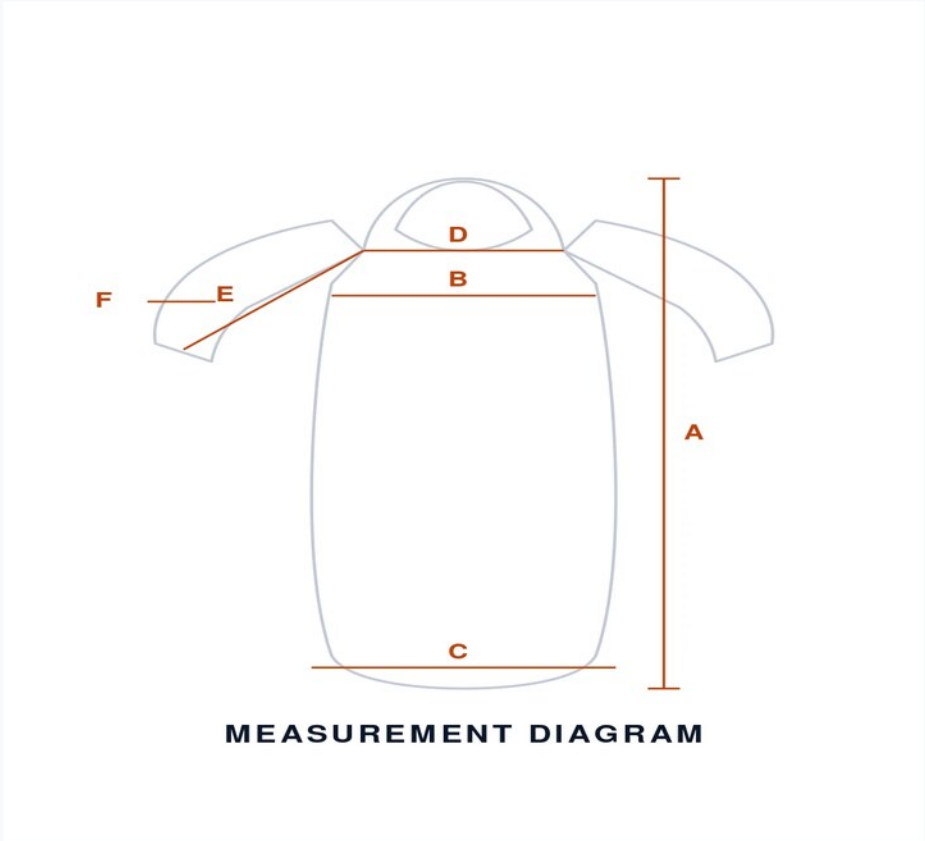
- 1 Ribbed crew collar**
1×1 rib knit, self-fabric, set flat with no roll or gaping.
- 2 Chest logo**
Embroidered logo, wearer's left chest, placement per spec.
- 3 Sleeve hem**
Single needle coverstitch, 2cm hem, no twisting.
- 4 Bottom hem**
Single needle coverstitch, 2cm hem, body sits flat.

Design Flats & Callouts — Back



BACK

Measurement Diagram & Spec Table



Code	Point of measure	Small	Medium	Large	XL	XXL
A	Body length	68cm	70cm	72cm	74cm	76cm
B	1/2 Chest	49cm	52cm	55cm	58cm	61cm
C	1/2 Sweep	47cm	50cm	53cm	56cm	59cm
D	Shoulder width	43cm	45cm	47cm	49cm	51cm
E	Sleeve length	20cm	21cm	22cm	23cm	24cm
F	Armhole (straight)	22cm	23cm	24cm	25cm	26cm

All measurements in centimetres, garment laid flat, unstretched. Illustrative sample spec.

Construction Sequence

#	Operation	Machine / Stitch	Seam / Detail	Quality Point
1	Join shoulders	4-thread overlock	1cm seam allowance, press to back	Shoulders aligned, no stretch
2	Attach ribbed collar	Overlock + coverstitch	Collar stretched evenly onto neckline	Collar sits flat, no roll or gape
3	Attach sleeves (set-in)	Overlock + coverstitch	Sleeve eased evenly into armhole	No puckering, armhole smooth
4	Close side seams	4-thread overlock	1cm seam allowance, underarm reinforced	Seam flat, no twisting
5	Hem sleeves	Coverstitch	2cm single-needle hem	Even width, no twisting
6	Hem bottom	Coverstitch	2cm single-needle hem	Hem level, body flat
7	Main label + size tab	Lockstitch	CB neck, 4 sides, DTM thread	Straight, centred

Want this built to your own specifications?

This is how every Blaze Garments private-label project starts.

blazegarments.com/private-label